










Date: Thursday, 3/30/2006 11:08:00 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: DEFLECTOR ASSEMBLY
Job Number	: 26463		
Estimate Number	: 12223		
P.O. Number	: N/A	Part Number	: D3467049
This Issue	: 3/30/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D3467 REV A
First Issue	: N/A	Project Number	: N/A
Previous Run	: N/A	Drawing Revision	: A
	Type : SMALL /MED FAB	Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 4/6/2006
Checked & Approved By	: <u>SEE ABOVE USER & DATE</u>	Qty:	1
Comment	: Est Rev: A New Issue 06-02-03 JLM	Um:	Each

Additional Product	

Job Number:	
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Seq. #:	Machine Or Operation:	Description :								
1.0	D346715	DEFLECTOR								
										
Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: <table border="1"> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> <tr> <td>2</td> <td>D3467-15</td> <td>Deflector</td> <td></td> </tr> </table> <p><i>Fabricate by hand as per dwg D3467-15</i> <i>M19704 CM 3045266A) 1.25" x 6.00"</i></p> <p style="text-align: right;"><i>Bol 03-30 ①</i></p>			Qty	Part Number	Description	Batch	2	D3467-15	Deflector	
Qty	Part Number	Description	Batch							
2	D3467-15	Deflector								
2.0	D346713	BAFFLE								
										
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: <table border="1"> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> <tr> <td>1</td> <td>D3467-13</td> <td>Baffle</td> <td><i>326110</i></td> </tr> </table> <p style="text-align: right;"><i>Bol 03-30 ①</i></p>			Qty	Part Number	Description	Batch	1	D3467-13	Baffle	<i>326110</i>
Qty	Part Number	Description	Batch							
1	D3467-13	Baffle	<i>326110</i>							
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1								
										
Comment: SMALL & MEDIUM FAB RESOURCE 1 1-Assemble as per Dwg D3467 2-Spot Weld as per Dwg D3467 and Dart QSI 004 <p style="text-align: right;"><i>Bol 03-30 ①</i></p>										
4.0	QC5/9	WELD INSPECTION								
										
Comment: WELD INSPECTION <p style="text-align: right;"><i>Bol 03-30 ①</i></p>										

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Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

PS 06 03 - 30 ①

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

PS 06/03/31 ①

Job Completion



L 06 03 - 30